



SCHWEIZERISCHER VEREIN FÜR SCHWEISSTECHNIK · ASSOCIATION SUISSE POUR LA TECHNIQUE DU SOUDAGE
ASSOCIAZIONE SVIZZERA PER LA TECNICA DELLA SALDATURA · SWISS WELDING ASSOCIATION

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Nencki AG**

Aarwangenstrasse 90

**4901 Langenthal
SWITZERLAND**

is qualified to perform welding work within the range of certification of:

Certification level CL1 according to EN 15085-2

Field of application: • New build of and work at components of railway vehicles and of Special vehicles

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t >= 2 mm	FW
	1.2	t = 3 - 80 mm	BW
141	1.2	t = 7.5 - 30 mm	BW

Responsible welding coordinator: Nicola Merlini (IWE) [external] born: 08.05.1972

Deputy with equal rights: -

Deputy: Andreas Vetter (IWS) born: 28.08.1961

Comments: see reverse

Certificate no.: SVS/15085/CL1/171/0/15

Valid: from 15.04.2015 to 14.04.2018

Issued on: 15.04.2015

Auditor: AHL
General regulations (see reverse)

Harzenmoser
deputy of head of certification body

Certificate no.: SVS/15085/CL1/171/0/15

Comments:

The Company is allowed to proceed welders qualifications in accordance to ISO 9606 and ISO 14732 by Mr. Nicola Merlini

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files